Scissors halves / steel

Scissors halves / steel

Treatment with

four processing steps

1. step: **deburring, pre-grinding**

Abrasives: **D-15x15-D**

Compound: **15**

Machine: **SV 6**

Treatment time: **16 hours**

Scissors halves / steel

Treatment with

four processing steps:

2. step: **finish grinding**

Abrasives: **PH-2,5-Z**

Compound: **Paste 9056**

Machine: **SV 6**

Treatment time: **8 hours**

Scissors halves / steel

Treatment with

four processing steps:

3. step: **rinsing**

Abrasives: **PH-2,5-Z**

Compound: **water**

Machine: **SV 6**

Treatment time: **30 minutes**

Scissors halves / steel

Treatment

with four processing steps:

4. step: **polishing**

Abrasives: **PH-2,5-Z**

Compound: **15**

Machine: **SV 6**

Treatment time: **2 hours**